

Vacuum Conversion Kit Instructions

ITEMS INCLUDED:

Vacuum Assembly
3 1/4" Stainless Steel Bolt with White Bushing
1/4" Stainless Steel Washer
`Vacuum Cup Instructions' sheet
(see specifically the **MAINTENANCE** section)

Start by removing the magnets using a 7/16" socket and a 5/32" hex wrench or bit.

Carefully remove the 3/8" plug from the top center of the rod transport frame using your fingernails or a knife blade.

Now remove the 3" bolt holding the top and bottom of the frame together using a 3/16" hex driver. Be sure to remove the locknut from the bottom section of the frame.

Replace the 3" bolt with the 3 1/4" bolt provided. The white bushing should be in place on the 3 1/4 " bolt as shown.

Next place the 1/4" washer over the threaded hole in the top of the vacuum assembly. This washer will be between the vacuum assembly and the bottom of the frame.

Firmly hold the frame against the vacuum assembly as you align the 3 1/4" bolt through the washer and into the threaded hole. As you start to thread the bolt, be sure it is properly aligned and not cross-threaded.

Tighten the 3 1/4" bolt between two and two-and-a-half full turns after it is properly engaged.

Replace the 3/8" plug and the rod transport has been converted from Magnetic to Vacuum.

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NOTE: The magnets and hardware you removed can be reinstalled at any time by reversing the above procedures.

